



SkillPak® 5 mL Instruction Manual for TOYOPEARL®, TSKgel® and Ca⁺⁺Pure-HA® Process Media

Introduction

SkillPak 5 mL columns (8 mm ID × 10 cm) are designed for fast method development or resin screening and are pre-packed with TOYOPEARL, TSKgel or Ca⁺⁺Pure-HA process chromatography media for bio-separations. These columns are designed to be operated with commonly used low or medium pressure liquid chromatography systems.

SkillPak 5 mL columns are reproducibly packed and take into account the varying compressibility of each resin. This provides an accurate representation of conditions found in full scale columns.

Product Description

Hardware Materials

The hardware of SkillPak 5 mL columns is composed of bio-compatible polymers, mainly polypropylene. Table 1 lists properties and operation specifications of the SkillPak 5 mL columns.



Instructions for Use

Installation

SkillPak 5 mL columns are ready to use upon receipt. Connect the column to the instrument following the recommended flow direction as indicated on the column label. Connect inlet/outlet of column to instrument using 10-32 fitting. Finger-tight is recommended.

Equilibration

Before the first sample injection, the column should be equilibrated with at least 10 CV of the respective loading buffer. See Table 1 for standard flow rate and maximum operating pressure. Slowly increase flow until it reaches the desired running flow rate. Do not exceed the maximum flow rate.

Buffer composition and gradient design is dependent on the resin type and resin chemistry. Please refer to the TOYOPEARL, TSKgel or Ca⁺⁺Pure-HA product documentation for more information about recommended mobile phases.

 **Table 1.** Specifications of SkillPak 5 mL columns

Column dimension	8 mm ID × 10 cm bed height
Volume	5 mL
Standard flow rate	1.3 mL/min (150 cm/h)
Maximum flow rate	5 mL/min (600 cm/h) for TOYOPEARL M and C grade resins; 2.5 mL/min (300 cm/h) for TSKgel, Ca ⁺⁺ Pure-HA and TOYOPEARL S- and F-grade resins, including TOYOPEARL AF-rProtein A HC-650F and TOYOPEARL AF-rProtein L-650F; 1.6 mL/min (200 cm/h) for TOYOPEARL Phenyl-650S
Maximum operating pressure	0.3 MPa for TOYOPEARL resins, ≤ 0.4 MPa for TSKgel resins and Ca ⁺⁺ Pure-HA
Connections	Standard fittings (10-32 for 1/16 inch capillary)
Shipping buffer	20% ethanol for TOYOPEARL and TSKgel, 20 mmol/L sodium phosphate with 20% ethanol for Ca ⁺⁺ Pure-HA
Asymmetry factor (As) specifications	0.8-1.4 for TOYOPEARL and TSKgel, 0.8-2.6 for Ca ⁺⁺ Pure-HA

Column performance test

The chromatographic performance of a SkillPak 5 mL column should be tested initially and at regular intervals and is determined by the asymmetry factor. The specification can be found in Table 1.

For TOYOPEARL and TSKgel resins, the evaluation can be carried out as described below:

- Equilibrate columns with ≥ 10 CV of 1 mol/L NaCl @ ≤ 300 cm/h
- Decrease the flow rate to 150 cm/hr and inject 1% CV of 3 mol/L NaCl tracer
- Wash with 2 CV of 1 mol/L NaCl @ 150 cm/h

Note: the response can be detected using the conductivity meter.

For Ca⁺⁺Pure-HA media, the evaluation can be carried out as described below:

- Equilibrate columns with ≥ 10 CV of 0.2 mol/L sodium phosphate, pH 6.8 @ ≤ 300 cm/h
- Decrease the flow rate to 150 cm/h
- Inject 1% CV of 1% acetone in 0.2 mol/L sodium phosphate, pH 6.8 @ 150 cm/h

Note: the response can be detected using UV @ 280 nm.

Regeneration and storage conditions

SkillPak 5 mL columns can be washed/regenerated. The columns can also be returned to shipping buffer for storage. Please refer to the TOYOPEARL, TSKgel or Ca⁺⁺Pure-HA product documentation for more information about storage and cleaning solutions.

SkillPak 5 mL columns are reusable as long as the resin remains in acceptable condition, which will largely depend on the care taken, the cleaning performed and the tolerance of the resin to applied conditions. The columns are not designed to be repacked.

Tosoh Corporation
Bioscience Division
Shiba-Koen First Bldg.
3-8-2 Shiba, Minato-ku
Tokyo, 105-8623, Japan
Tel: +81-3-5427-5180
email: hlc@tosoh.co.jp

Tosoh Bioscience GmbH
Im Leuschnerpark 4
64347 Greisheim, Germany
Tel: +49-6155-7043700
email: info.tbh@tosoh.com

Tosoh Asia Pte. Ltd.
9 Battery Road, MYP Centre #11-01
Singapore 049910
Tel +65-6226-5106
email: info.tsas@tosoh.com

Tosoh Bioscience LLC
3604 Horizon Drive, Suite 100
King of Prussia, PA, USA 19406
Tel: +1-800-366-4875
email: info.tbl@tosoh.com

Tosoh Bioscience Shanghai Co., Ltd.
Room 1001, Innov Tower, Block A
1801 Hong Mei Road,
Xu Hui District, Shanghai 200233, China
Tel: +86-21-3461-0856
email: info.tbs@tosoh.com.cn

Tosoh India Pvt. Ltd.
E-302, Lotus Corporate Park,
Graham Firth Compound
Western Express Highway, Goregaon (East)
Mumbai - 400 063, India
Tel: +91-22-614-85200
email: contact@tosohindia.com

Made in Canada with imported parts.

Tosoh Bioscience makes no representation or warranty (including warranty of fitness for a particular purpose and of noninfringement of intellectual property) with regard to these columns. By use of a column the user is deemed to have determined the column meets all of the user's requirements.

www.tosohbioscience.com

Tosoh Bioscience, TSKgel and TOYOPEARL are registered trademarks of Tosoh Corporation.
Ca⁺⁺Pure-HA is a registered trademark of Tosoh Bioscience LLC in the USA, EU, India, and Japan.
SkillPak is a registered trademark of Tosoh Bioscience LLC in the USA, EU, and India.